

Leadax Original Flashing®

The world's most sustainable lead replacement with the look and feel of traditional lead
Product No. 39.3": 25106000, 19.7": 25106500

World's First Lead Replacement

APPLICATIONS

- 1 Walls and Casings
- 2 Chimney
- 3 Step Flashing
- 4 Dormer
- 5 Extension
- 6 Valley and ridges



EASY TO APPLY



LIGHTWEIGHT



EXTREMELY STRONG



CIRCULAR



NON-TOXIC

Product Description

Leadax Original flashing is the world's first lead replacement with the same look and feel of a traditional lead sheet. It is applied like lead, malleable like code 3 lead, and as strong as code 5 lead.

Leadax Original is as strong as traditional lead, yet is very thin (118 mils) and 5x lighter than traditional code 5 lead weighing just 0.80 lb/ft² (3.85kg/m²).

MATERIALS

Manufactured lead flashing replacement using recycled PVB (polyvinyl butyral, safety foil in glass) as its primary raw material. It can be 95% recycled after its useful life.

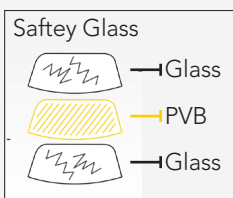
Compatibility

All types of roof materials; EPDM, bitumen, plastics, and metals.

Our Sustainable and Circular Story



Reclaim safety glass



Extract out PVB-foil



Using PVB flakes as raw materials, manufacture Leadax Original



World's first circular lead replacement
Non-toxic, Malleable, and Lightweight



Reclaim and recycle for new Leadax products

BENEFITS

Installs and works like traditional lead flashing

Extremely malleable, easy to shape around flashing areas and form sills using hands and/or tools

Withstands all weather conditions and temperature changes, no expansion and contraction, contains no heavy metals

Ideal application temperature is 40°F (5°C), below freezing -4°F (-20°C) is possible.

Installation friendly, nominal 20' (6m) rolls, in 2 widths: nominal 39", 20" (100cm, 50cm)

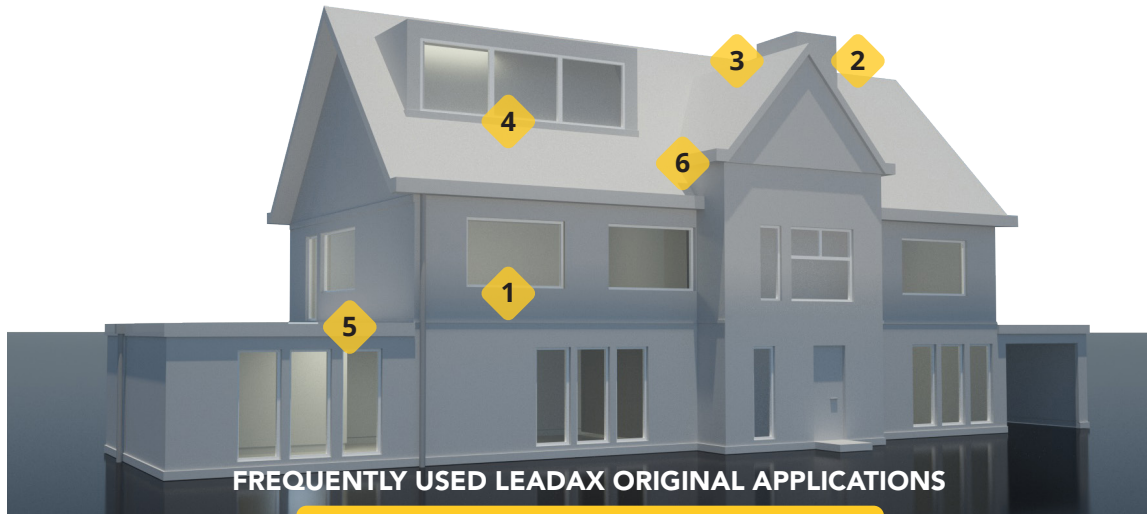
Installs up to 19.7ft (6m) without needing an overlap, when required, 3" (80mm) overlaps can be sealed using hot air or High-Tack Hybrid Adhesive, seams can also be welded and rolled

Compatible accessories available; scissors, lead dresser, pressure roller, High-Tack Hybrid Adhesive

Easily removed, recycled and reclaimed for new Leadax products

PRODUCT DATA SHEET

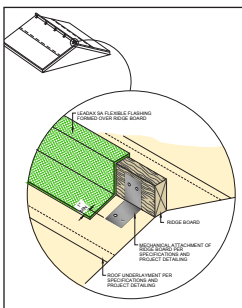
Leadax Original Flashing Part No.: 25106000, 25106500



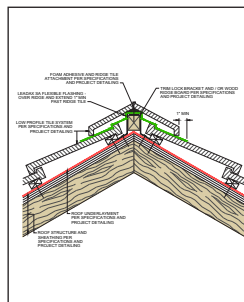
FREQUENTLY USED LEADAX ORIGINAL APPLICATIONS

- 1 WALLS AND CASINGS**
 Leadax Original can be used as a water barrier in (cavity) walls and under casings.
- 2 CHIMNEY**
 Leadax Original can be used at the intersection between chimney bases and roof tiles.
- 3 STEP FLASHING**
 Leadax Original can be used at chimney flashings to provide a water barrier.
- 4 DORMER**
 Leadax Original can be applied to the base of dormers and skylights as a waterproofing layer at the joint between dormer side walls and tiled roofs.
- 5 EXTENSION**
 As a watertight connection between an outside wall and an extension.
- 6 VALLEY AND RIDGES**
 Leadax Original can be used as valley gutters and waterproofing on the ridges of (tiled) roofs.

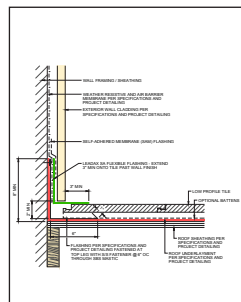
Detail Library



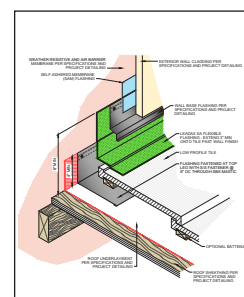
Hip/Ridge Support



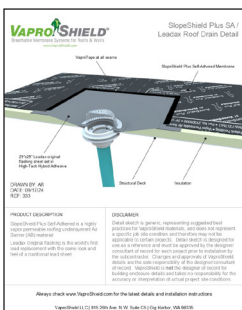
Tile Ridge Multiple Profiles



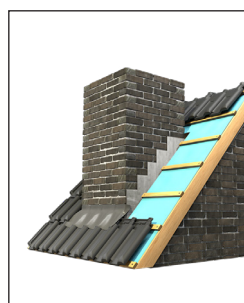
Roof to Sidewall Multiple Profiles



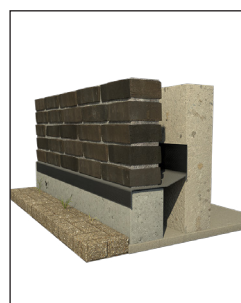
Roof to Headwall



Roof Drain Detail



Chimney Flashing



Through-Wall Flashing



Sill Pan Flashing

Scan to view all Original Details



PRODUCT DATA SHEET



Leadax Original Flashing Part No.: 25106000, 25106500

Installation

PREPARATION

The ideal installation temperature is from 41°F (5 °C) and rising. Product can be installed in temperatures as low as -4°F (-20°C), however forming Leadax Original flashing could be more difficult.

Ensure surface is dry and free of grease and dust before applying Leadax Original flashing.

BEST PRACTICE INSTALLATION

Installs up to 19.7ft (6m) without needing an overlap.

Overlaps must be a minimum of 3.1" (80mm) and sealed with hot air or High-Tack Hybrid Adhesive.

After application, remove the protective film from the face and reverse.

Product Offering



Leadax Original Flashing Roll

Roll Dimensions: 39.3" x 19.7' (100cm x 6m)

Roll Weight: 39.3" 51 lbs (23.2 kg)

Part No.: 25106000

Roll Dimensions: 19.7" x 19.7' (50cm x 6m)

Roll Weight: 19.7" 25.5 lbs (11.6 kg)

Part No.: 25106500

Single Roll

118 mils (3.0mm) thick



High-Tack Hybrid Adhesive

Part No.: 60509599

Advanced polymer sealant formulated to provide superior adhesion, excellent resistance to weathering and is compatible for use with a variety of substrates. Supplied in plastic tubes with screw-on nozzles.

Cartridge Size: 10.1 fl. oz. (298 mL)



Leadax Scissors

Part No.: 29000210

Quickly and easily cut Leadax Original flashing to size with a pair of specialty designed Leadax scissors.



Leadax Dresser

Part No.: 29000230

Leadax Original flashing can be molded with a lead dresser.



Steel Pressure Roller

Part No.: 29000220

Mold Leadax Original flashing around roof tiles or difficult details. The steel pressure roller is a simple tool to ensure you get the best finish.



PRODUCT DATA SHEET



Leadax Original Flashing Part No.: 25106000, 25106500

| PHYSICAL PROPERTIES | |
|---------------------------------|---|
| PROPERTY | RESULT |
| Color | Grey |
| Thickness | 118 mils (3.0mm) |
| Roll Dimensions | 39.3" x 19.7' (100cm x 6m) 19.7" x 19.7' (50cm x 6m) |
| Roll Weight | 51 lbs (23.2 kg) 25.5 lbs (11.6 kg) |
| VOCs | None |
| Minimum Application Temperature | minus 4°F (minus 20°C) |
| Service Temperature | minus 58°F - 212°F (minus 50°C – 100 °C) |
| Warranty | 10 years |

| TESTING DATA | | | |
|--|--|-------------------|---|
| PROPERTY | STANDARD | MEASUREMENT UNIT | RESULT |
| Dimensions | | | |
| Mass | EN-1849-2 | Kg/m ² | 3.85 ± 10% |
| Dimensional Stability | EN 1107-2 | % | 0.0 |
| Functional Properties | | | |
| Water tightness | EN 1928-B | kPa | ≥ 500 |
| Water absorption | M.O.A.T 66 | % | 1.06 |
| Water tightness of joint (Hot Air) 10 kPa | M.O.A.T27 | | Pass |
| Water tightness (After 2400 hrs. UVB Test) | EN 1928-B | kPa | ≥ 500 |
| Water Vapor Transmission | EN 1931 | g | 5.26.10 ⁻⁸ kg.m ⁻² .s ⁻¹ |
| Water Vapor Transmission after thermal aging | EN 1296 + EN 1931 | g | 5.26.10 ⁻⁸ kg.m ⁻² .s ⁻¹ |
| Mechanical Properties | | | |
| Tensile properties: | | | |
| Lap Adhesion | ASTM D1876 Standard Test Method for Peel | | 437 N/m (2.5 pli) |
| Maximum tensile force length direction | EN 12311-2 | N/50 mm | 500 ± 50 |
| Maximum tensile force width direction | EN 12311-2 | N/50 mm | 1000 ± 50 |
| Elongation at break length direction | EN 12311-2 | % | 80 ± 20 |
| Elongation at break width direction | EN 12311-2 | % | 15 ± 5 |
| Tear resistance length direction | EN 12310-1 | N | 400 ± 50 |
| Tear resistance width direction | EN 12310-1 | N | 400 ± 50 |
| Static loading (Method B) | EN 12730 | kg | ≥ 20 |
| Impact resistance (Method B) | EN 12691 | mm | ≥ 2000 |
| Hail resistance (Hard Support) | EN 13583 | ms ⁻¹ | 44 |
| Resistance to peel (Concrete) | M.O.A.T 66 | N/50 mm | 162 |
| Resistance to peel (Concrete) after thermal aging at 80 °C, 12 weeks | M.O.A.T 66 | N/50 mm | 143 |

PRODUCT DATA SHEET



Leadax Original Flashing Part No.: 25106000, 25106500

| TESTING DATA | | | |
|--|------------|------------------|---------|
| PROPERTY | STANDARD | MEASUREMENT UNIT | RESULT |
| Low temperature foldability | EN 495-5 | °C | ≤ -70 |
| Low temperature foldability after thermal aging at 80 °C, 12 weeks | EN 495-5 | °C | ≤ -70 |
| Joint Strength Leadax Sealant | | | |
| Peel Resistance: | | | |
| Length direction | EN 12316-2 | N/50mm | ≥ 200 |
| Width direction | EN 12316-2 | N/50mm | ≥ 200 |
| Shear Resistance: | | | |
| Length direction | EN 12317-2 | N/50mm | ≥ 450 |
| Width direction | EN 12317-2 | N/50mm | ≥ 950 |
| Joint Strength Hot Air | | | |
| Peel Resistance: | | | |
| Length direction | EN 12316-2 | N/50mm | ≥ 300 |
| Width direction | EN 12316-2 | N/50mm | ≥ 400 |
| Shear Resistance: | | | |
| Length direction | EN 12317-2 | N/50mm | ≥ 500 |
| Width direction | EN 12317-2 | N/50mm | ≥ 1200 |
| Fire Behavior | | | |
| Reaction to fire | EN 13501-5 | | Class C |
| Compatibility | | | |
| Compatibility with bitumen | BRL 1511-1 | | Pass |
| Compatibility with PVC | BRL 1511-1 | | Pass |
| Chemical Resistance | | | |
| Chemical resistance to lime milk (Ca(OH) ₂) | EN 1847 | | Pass |
| Approvals | | | |
|     | | | |