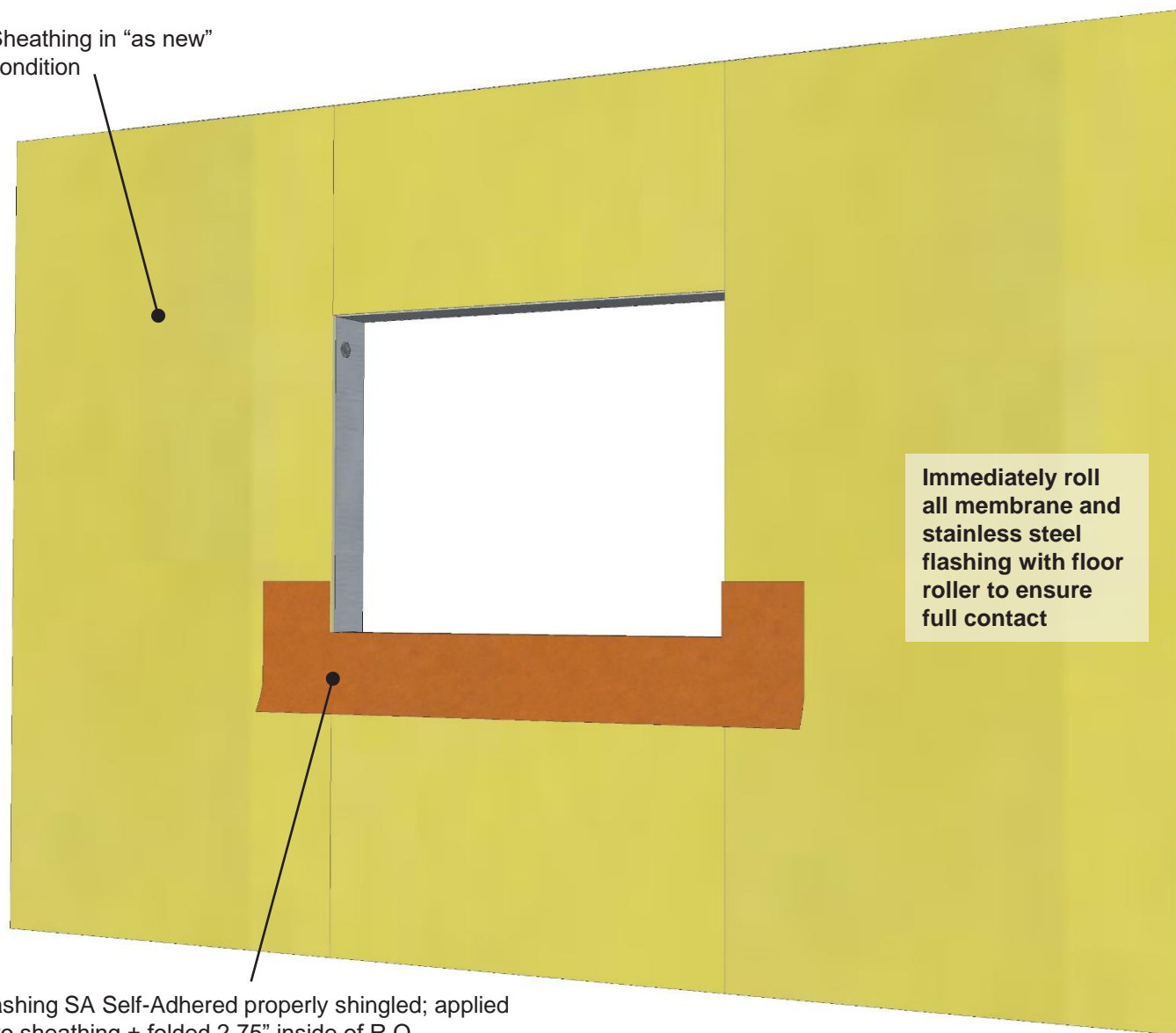


# Rough Opening Flashing Sequence Step 1

Sheathing in "as new" condition



WrapFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

Note: Total of 11.75" of flashing should be used:

- 9" of flashing should be left on the face of the sheathing
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

## VAPRO-SS FLASHING™

Step 1: Install WrapFlashing SA into sill with 2.75" folded into R.O. 9" left on face, with bottom 6" of release film to remain attached.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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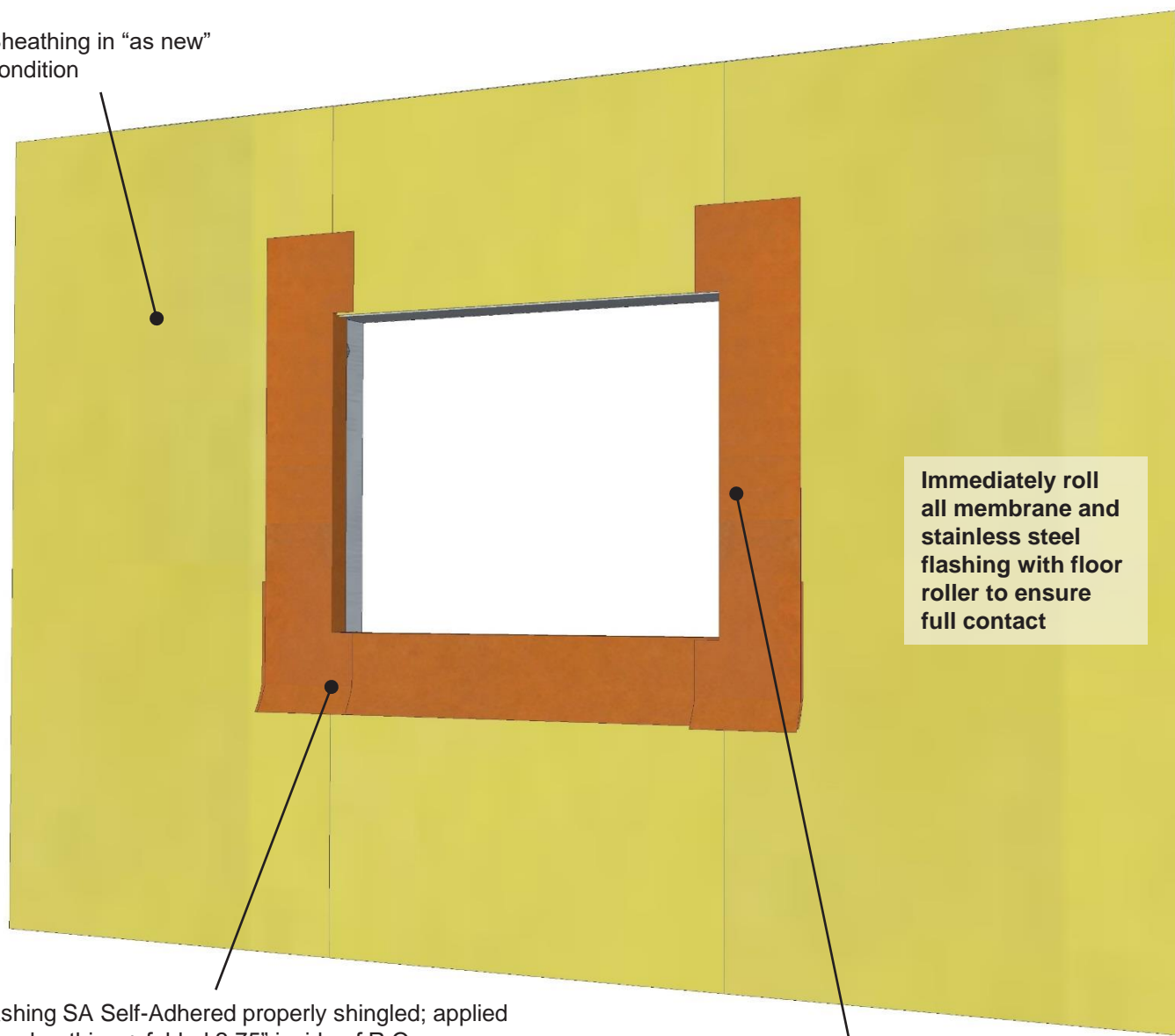
DATE: 10/13/22

REF: 130-1

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# Rough Opening Flashing Sequence Step 2

Sheathing in "as new" condition



WrapFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
Note: Total of 11.75" of flashing should be used:  
- 9" of flashing should be left on the face of the sheathing  
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

WrapFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

## VAPRO-SS FLASHING™

Step 2: Install jamb pieces with 2.75" folded into R.O. 9" to be left on face.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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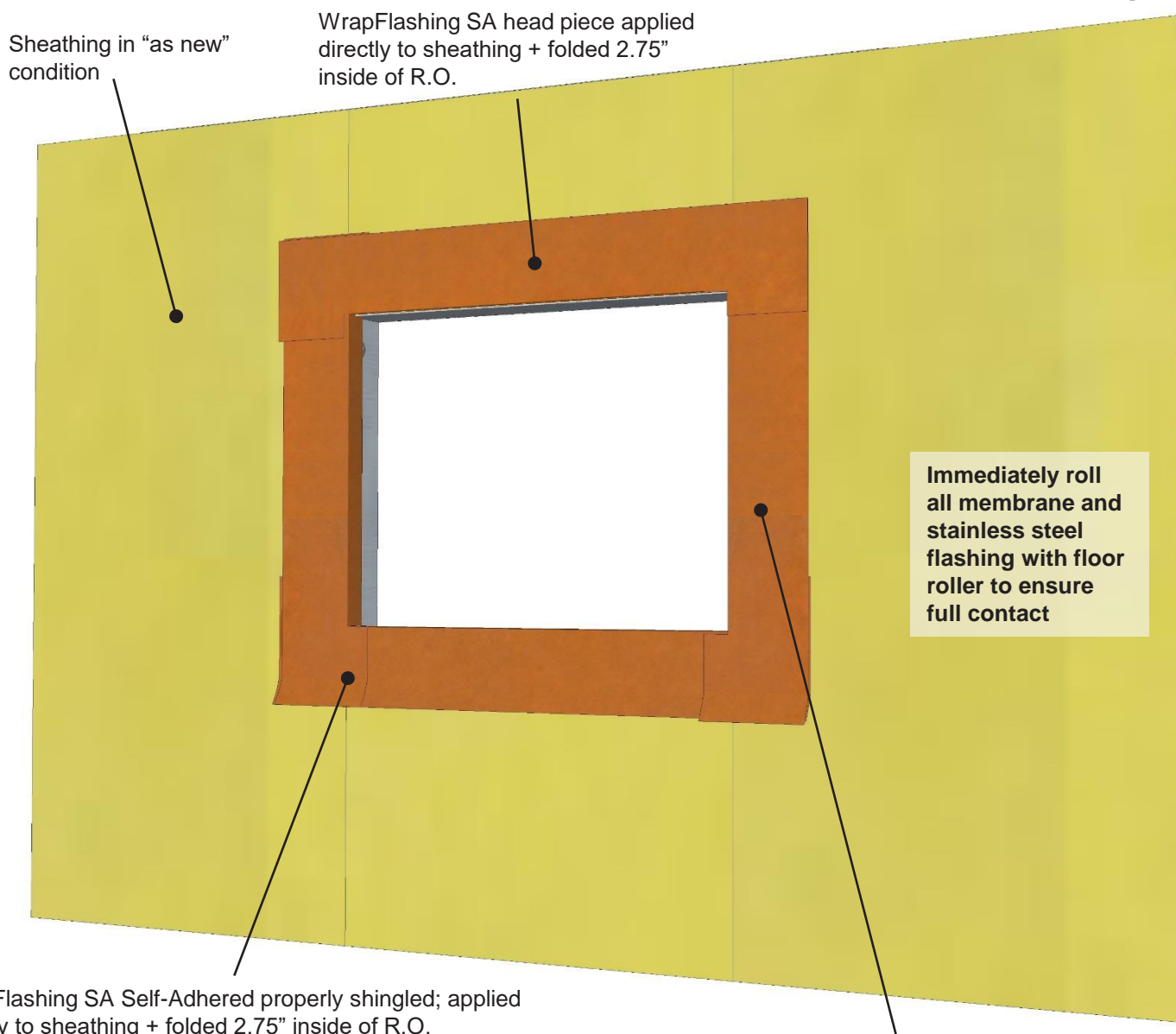
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DATE: 10/13/22

REF: 130-2

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# Rough Opening Flashing Sequence Step 3



WrapFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
Note: Total of 11.75" of flashing should be used:  
- 9" of flashing should be left on the face of the sheathing  
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

## VAPRO-SS FLASHING™

Step 3: Install head piece with 2.75" folded into R.O. 9" to be left on face.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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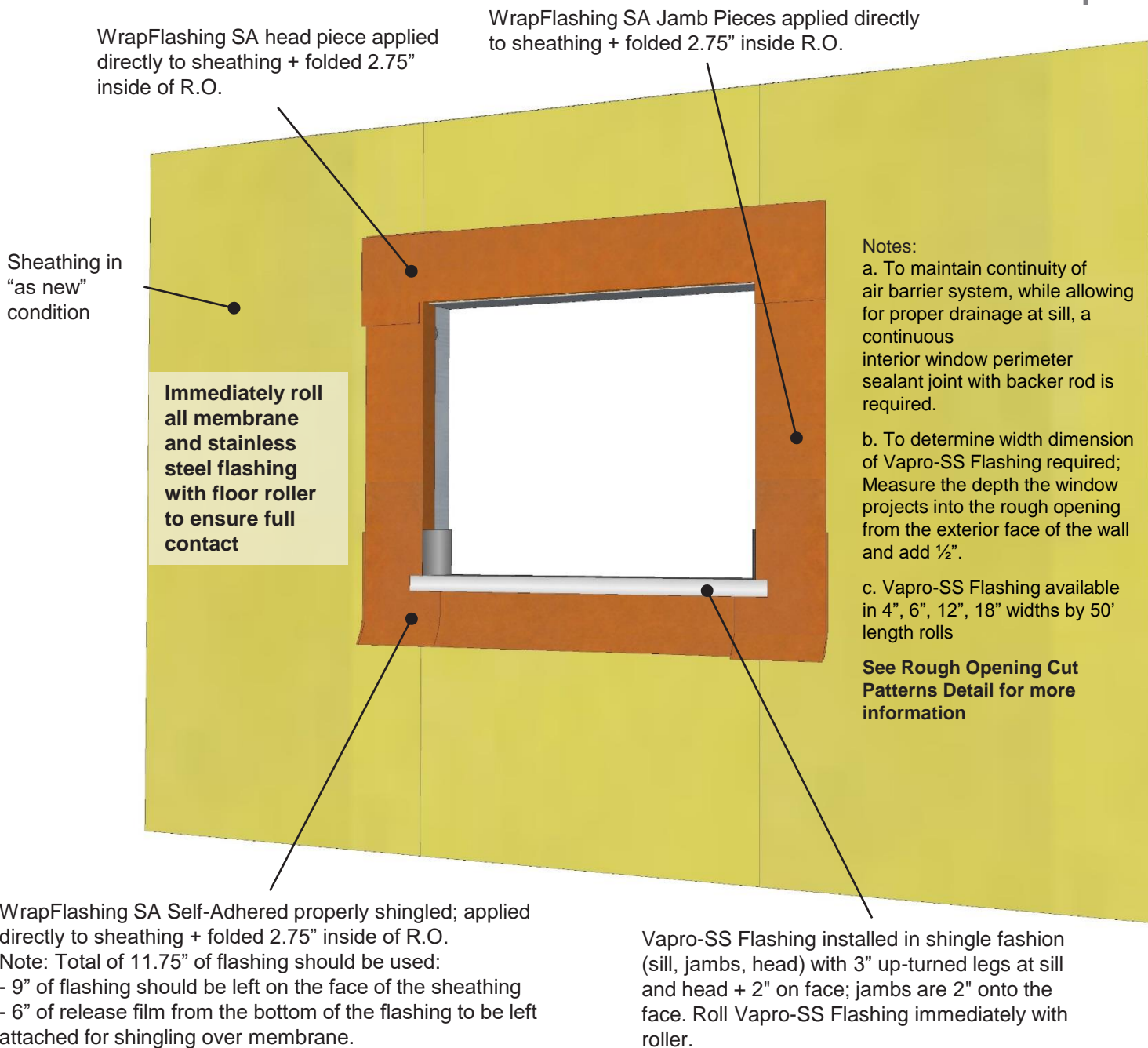
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# Rough Opening Flashing Sequence Step 4



## VAPRO-SS FLASHING™

Step 4: Install Sill Piece of Vapro-SS Flashing with 2" on face and 3" upturned to jambs. See Cut Patterns Detail for more information and cut/fold instructions.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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# Rough Opening Flashing Sequence Step 5

WrapFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

WrapFlashing SA head piece applied directly to sheathing + folded 2.75" inside of R.O.

Sheathing in "as new" condition

**Immediately roll all membrane and stainless steel flashing with floor roller to ensure full contact**

## Notes:

a. To maintain continuity of air barrier system, while allowing for proper drainage at sill, a continuous interior window perimeter sealant joint with backer rod is required.

b. To determine width dimension of Vapro-SS Flashing required; Measure the depth the window projects into the rough opening from the exterior face of the wall and add 1/2".

c. Vapro-SS Flashing available in 4", 6", 12", 18" widths by 50' length rolls

**See Rough Opening Cut Patterns Detail for more information**

WrapFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
Note: Total of 11.75" of flashing should be used:  
- 9" of flashing should be left on the face of the sheathing  
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 2" on face; jambs are 2" onto the face. Roll Vapro-SS Flashing immediately with roller.

## VAPRO-SS FLASHING™

Step 5: Install Jamb Pieces of Vapro-SS Flashing with 2" on face. See Cut Patterns Detail for more information and cut/fold instructions.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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# Rough Opening Flashing Sequence Step 6

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 2" on face; jambs are 2" onto the face. Roll Vapro-SS Flashing immediately with roller.

**Immediately roll all membrane and stainless-steel flashing with floor roller to ensure full contact**

Sheathing in "as new" condition

VaproBond or VaproLiqui-Flash ½" tooled fillet bead at all seams

## Notes:

a. To maintain continuity of air barrier system, while allowing for proper drainage at sill, a continuous interior window perimeter sealant joint with backer rod is required.

b. To determine width dimension of Vapro-SS Flashing required; Measure the depth the window projects into the rough opening from the exterior face of the wall and add ½".

c. Vapro-SS Flashing available in 4", 6", 12", 18" widths by 50' length rolls

**See Rough Opening Cut Patterns Detail for more information**

VaproBond applied to perimeter of Vapro-SS Flashing on face

WrapFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

Note: Total of 11.75" of flashing should be used:

- 9" of flashing should be left on the face of the sheathing
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

## VAPRO-SS FLASHING™

Step 6: Install Head Piece of Vapro-SS Flashing with 2" on face and 3" turned down onto jambs. See Cut Patterns Detail for more information and cut/fold instructions.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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# Rough Opening Flashing Sequence Step 7

Head flashing (by others) over Vapro-SS  
Flashing + embedded in VaproBond

VaproBond applied  
to perimeter of  
Vapro-SS Flashing  
on face

Immediately roll  
horizontal seams  
with floor roller  
to ensure full  
contact

## Notes:

a. To maintain continuity of air barrier system, while allowing for proper drainage at sill, a continuous interior window perimeter sealant joint with backer rod is required.

b. To determine width dimension of Vapro-SS Flashing required; Measure the depth the window projects into the rough opening from the exterior face of the wall and add ½".

c. Vapro-SS Flashing available in 4", 6", 12", 18" widths by 50' length rolls

**See Rough Opening Cut Patterns Detail for more information**

WrapShield SA Self-Adhered field membrane installed underneath 6" flap of WrapFlashing SA to create shingle effect

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 2" on face; jambs are 2" onto the face. Roll Vapro-SS Flashing immediately with roller.

## VAPRO-SS FLASHING™

Step 7: Install field membrane underneath 6" flap of sill flashing to create shingle effect, remove release film, adhere to membrane

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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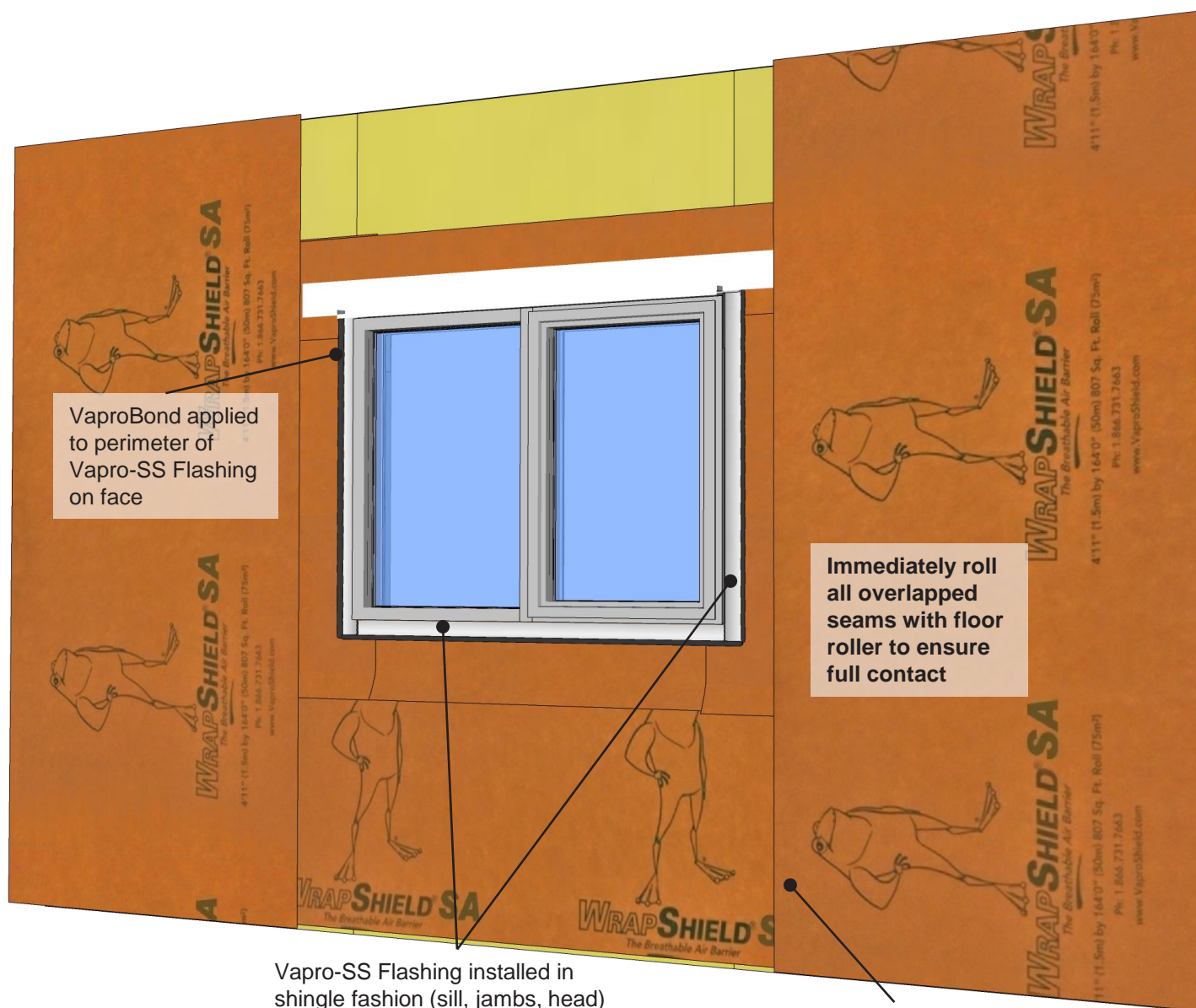
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# Rough Opening Flashing Sequence Step 8



Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 2" on face; jambs are 2" onto the face. Roll Vapro-SS Flashing immediately with roller.

WrapShield SA Self-Adhered field membrane installed vertically with minimum 3" overlap.

## VAPRO-SS FLASHING™

Step 8: Install field membrane vertically to sheathing, maintaining 3" minimum overlap with R.O. flashing.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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# Rough Opening Flashing Sequence Step 9

Commercial Window w/  
Exterior perimeter  
sealant joint + backer  
rod (by others)

WrapShield SA Self-Adhered  
installed over head flashing and  
WrapFlashing SA

VaproBond applied  
to perimeter of  
Vapro-SS Flashing  
on face

Immediately roll  
all overlapped  
seams with floor  
roller to ensure  
full contact

WrapShield SA Self-  
Adhered field membrane  
installed vertically with  
minimum 3" overlap

## VAPRO-SS FLASHING™

Step 9: Install field membrane  
over metal head flashing,  
maintaining 3" minimum overlap to  
adjacent field membrane.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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