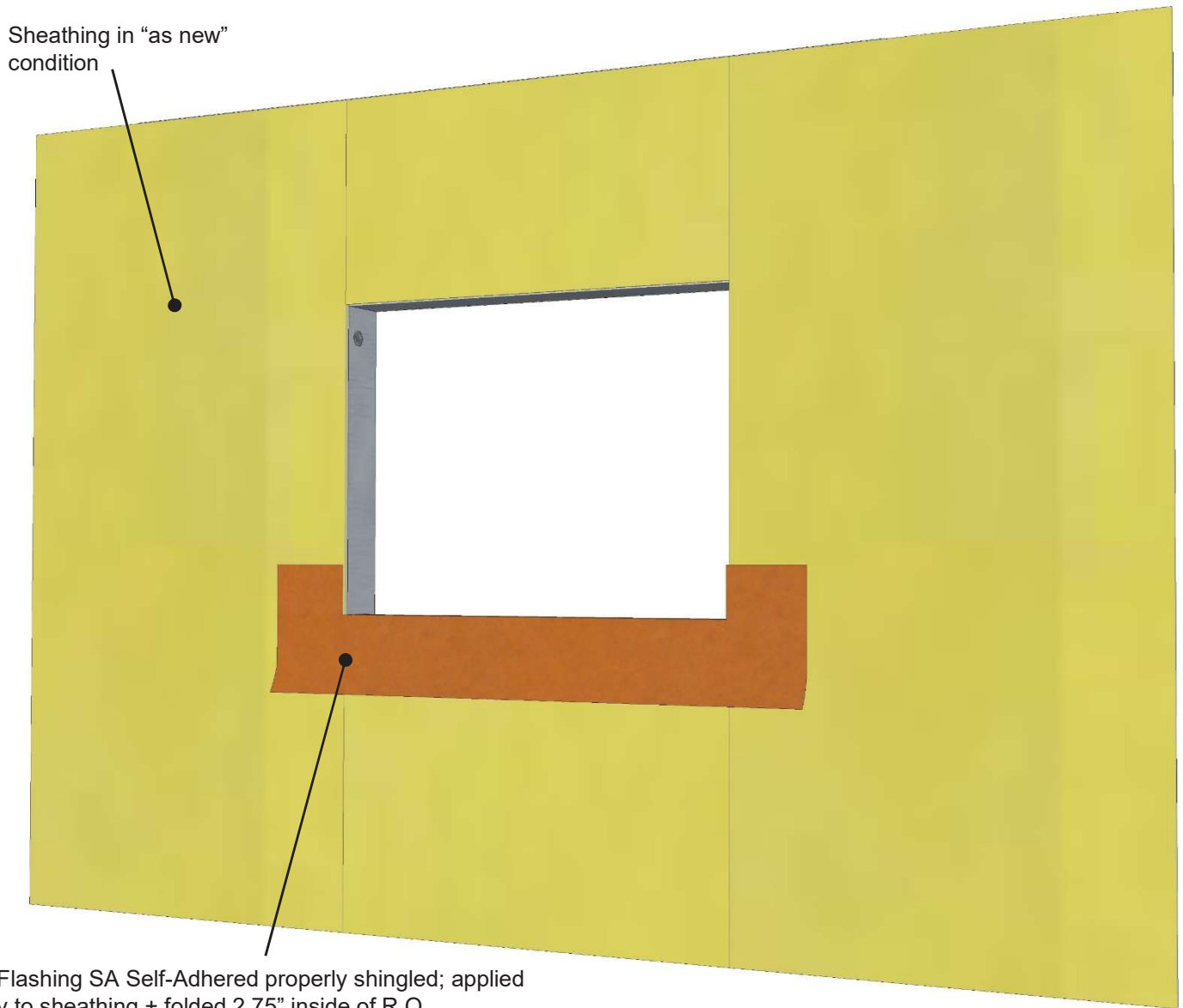


# Rough Opening Flashing Sequence Step 1



VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
 Note: Total of 11.75" of flashing should be used:  
 - 9" of flashing should be left on the face of the sheathing  
 - 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

## VAPRO-SS FLASHING™

Step 1: Install VaproFlashing SA into sill with 2.75" folded into R.O. 9" left on face, with bottom 6" of release film to remain attached.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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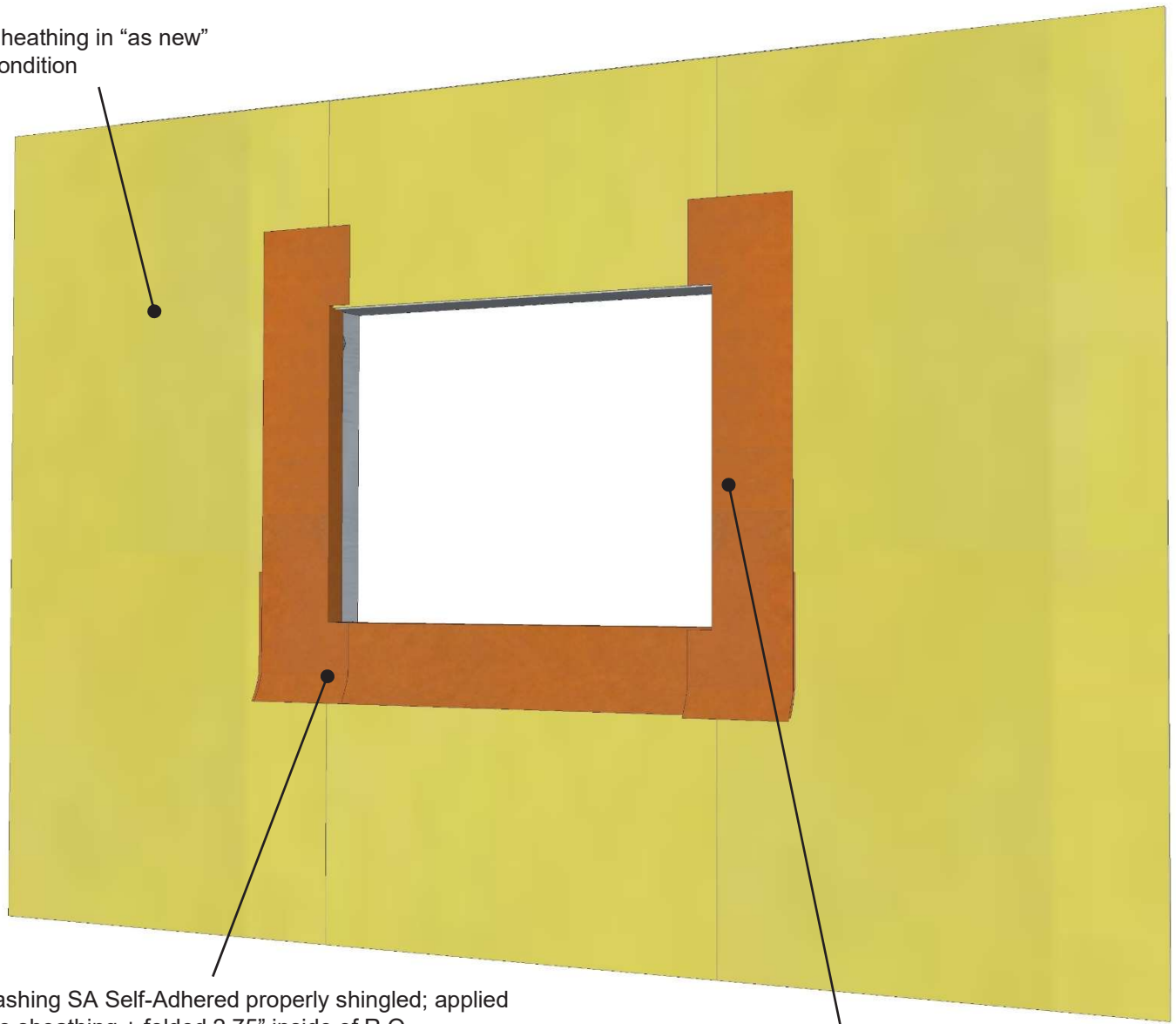
DATE: 03.21.16

REF: 130-1

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# Rough Opening Flashing Sequence Step 2

Sheathing in "as new" condition



VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

Note: Total of 11.75" of flashing should be used:

- 9" of flashing should be left on the face of the sheathing
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

VaproFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

## VAPRO-SS FLASHING<sup>™</sup>

Step 2: Install jamb pieces with 2.75" folded into R.O. 9" to be left on face.

### PRODUCT DESCRIPTION

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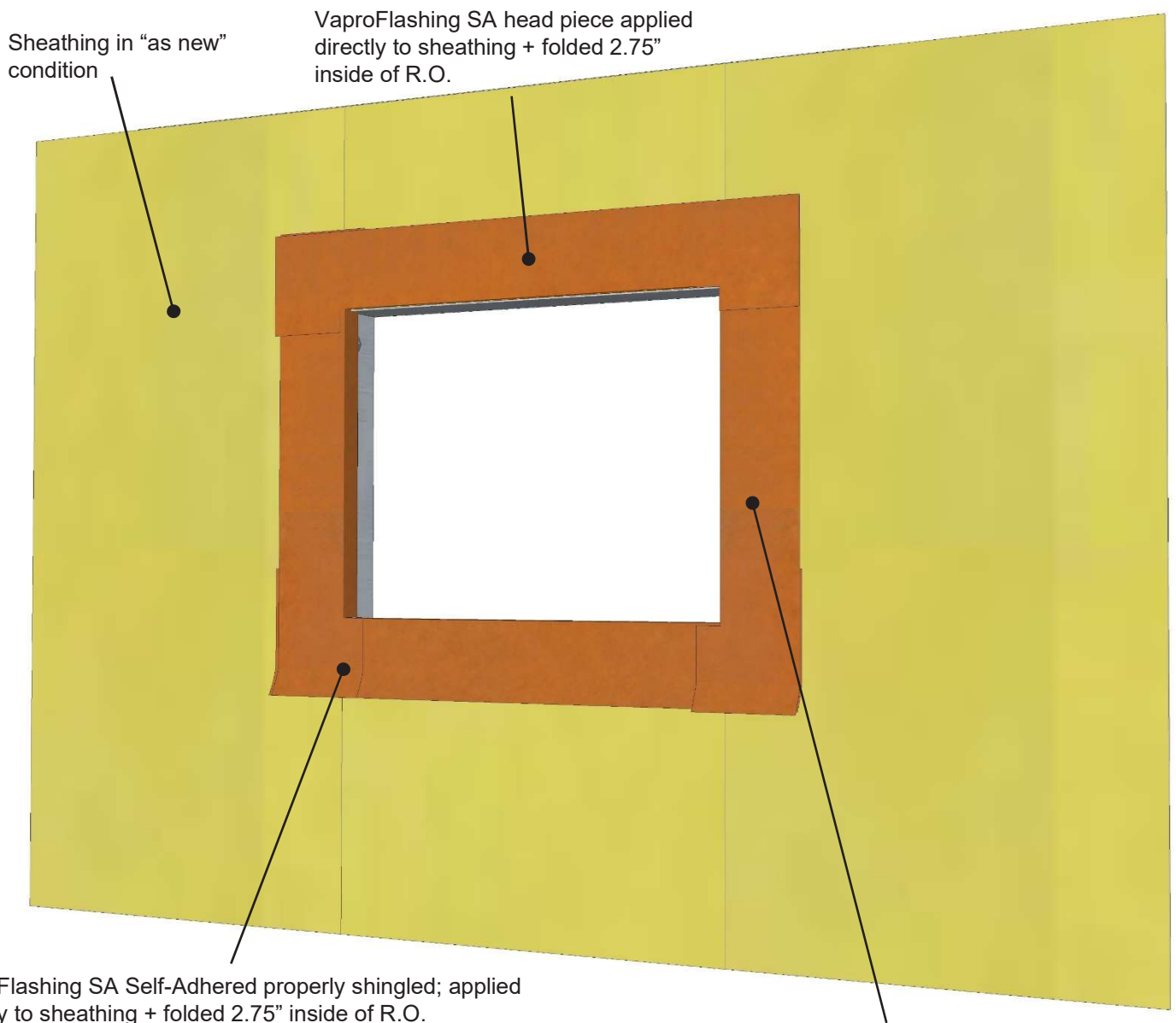
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REF: 130-2

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# Rough Opening Flashing Sequence Step 3



VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
Note: Total of 11.75" of flashing should be used:  
- 9" of flashing should be left on the face of the sheathing  
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

VaproFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

## VAPRO-SS FLASHING™

Step 3: Install head piece with 2.75" folded into R.O. 9" to be left on face.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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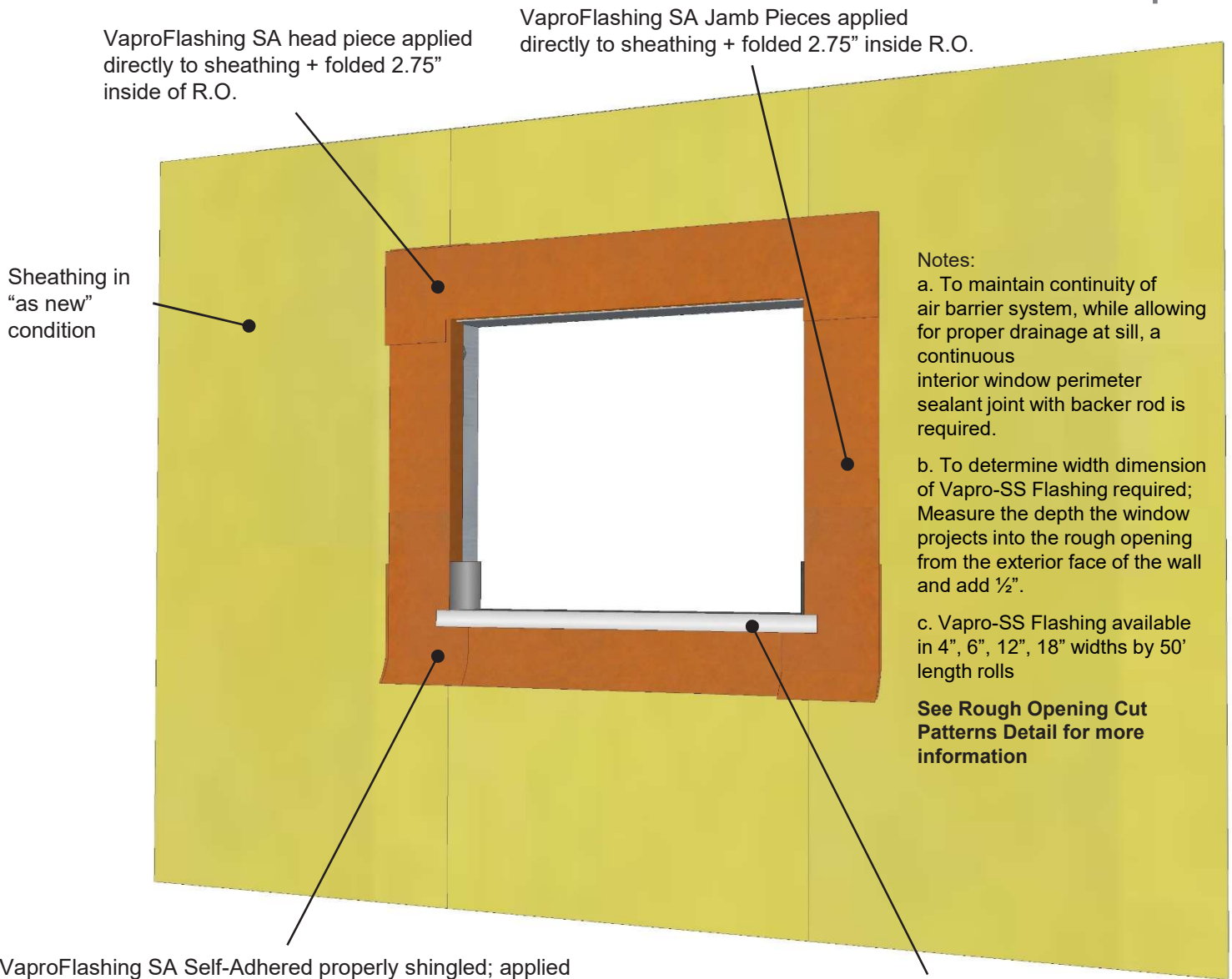
DATE: 03.21.16

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# Rough Opening Flashing Sequence

## Step 4



VaproFlashing SA head piece applied directly to sheathing + folded 2.75" inside of R.O.

VaproFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

Sheathing in "as new" condition

**Notes:**

a. To maintain continuity of air barrier system, while allowing for proper drainage at sill, a continuous interior window perimeter sealant joint with backer rod is required.

b. To determine width dimension of Vapro-SS Flashing required; Measure the depth the window projects into the rough opening from the exterior face of the wall and add 1/2".

c. Vapro-SS Flashing available in 4", 6", 12", 18" widths by 50' length rolls

**See Rough Opening Cut Patterns Detail for more information**

VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

Note: Total of 11.75" of flashing should be used:

- 9" of flashing should be left on the face of the sheathing
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 1" on face; jambs are 1" onto the face.

### VAPRO-SS FLASHING<sup>™</sup>

Step 4: Install Sill Piece of Vapro-SS Flashing with 1" on face and 3" upturned to jambs. See Cut Patterns Detail for more information and cut/fold instructions.

**PRODUCT DESCRIPTION**

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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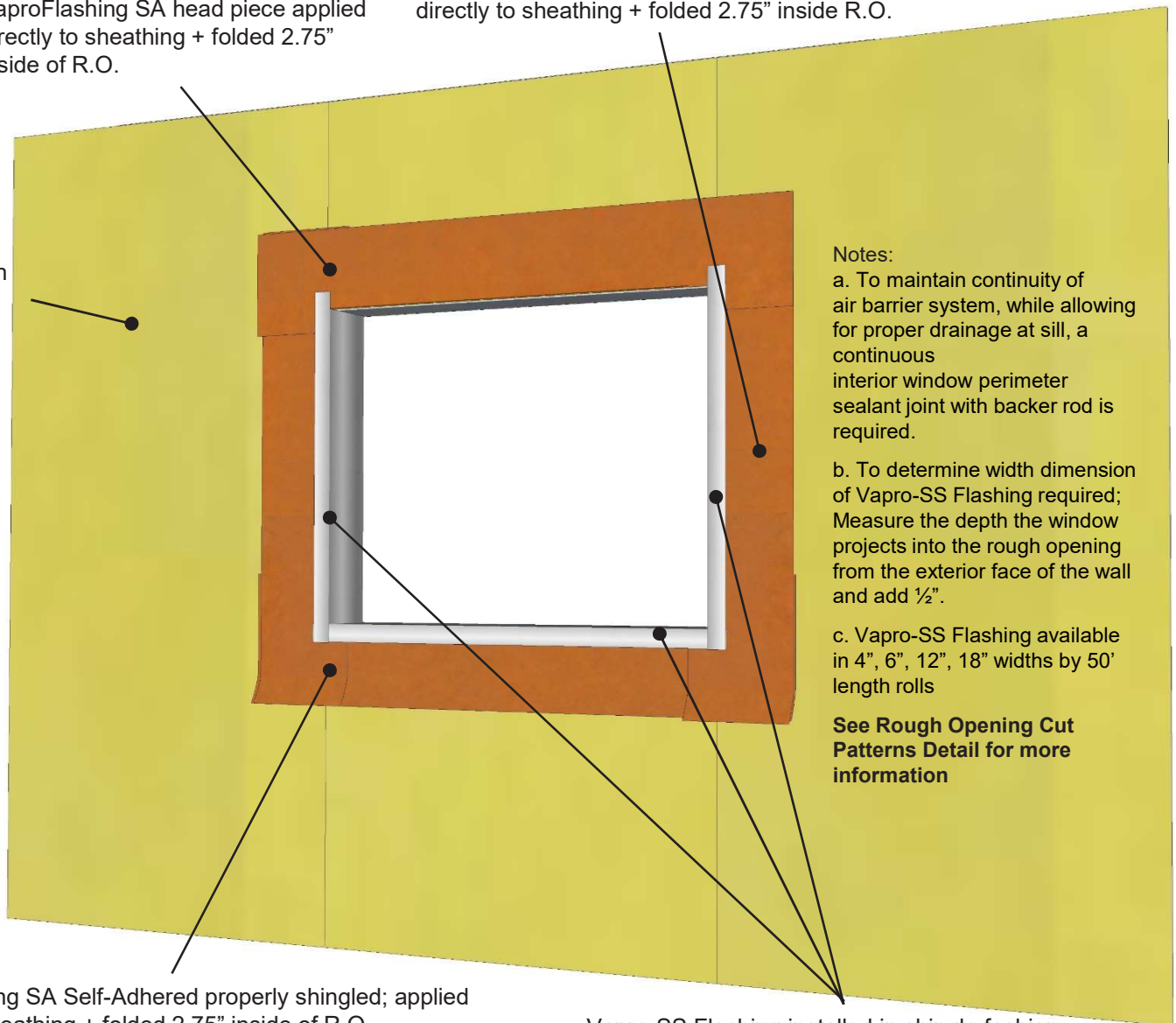
# Rough Opening Flashing Sequence

## Step 5

VaproFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

VaproFlashing SA head piece applied directly to sheathing + folded 2.75" inside of R.O.

Sheathing in "as new" condition



**Notes:**

a. To maintain continuity of air barrier system, while allowing for proper drainage at sill, a continuous interior window perimeter sealant joint with backer rod is required.

b. To determine width dimension of Vapro-SS Flashing required; Measure the depth the window projects into the rough opening from the exterior face of the wall and add 1/2".

c. Vapro-SS Flashing available in 4", 6", 12", 18" widths by 50' length rolls

**See Rough Opening Cut Patterns Detail for more information**

VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
Note: Total of 11.75" of flashing should be used:  
- 9" of flashing should be left on the face of the sheathing  
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 1" on face; jambs are 1" onto the face.

### VAPRO-SS FLASHING<sup>™</sup>

Step 5: Install Jamb Pieces of Vapro-SS Flashing with 1" on face. See Cut Patterns Detail for more information and cut/fold instructions.

**PRODUCT DESCRIPTION**

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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# Rough Opening Flashing Sequence

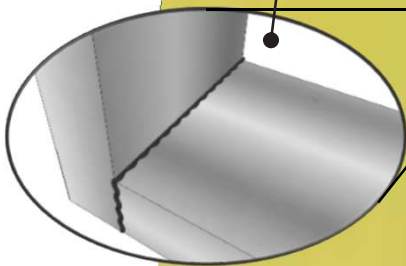
## Step 6

VaproFlashing SA Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.

VaproFlashing SA head piece applied directly to sheathing + folded 2.75" inside of R.O.

Sheathing in "as new" condition

VaproBond or VaproLiqui-Flash 1/2" tooled fillet bead at each corner where inside of R.O. meets face of sheathing



**Notes:**

a. To maintain continuity of air barrier system, while allowing for proper drainage at sill, a continuous interior window perimeter sealant joint with backer rod is required.

b. To determine width dimension of Vapro-SS Flashing required; Measure the depth the window projects into the rough opening from the exterior face of the wall and add 1/2".

c. Vapro-SS Flashing available in 4", 6", 12", 18" widths by 50' length rolls

**See Rough Opening Cut Patterns Detail for more information**

VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.  
Note: Total of 11.75" of flashing should be used:  
- 9" of flashing should be left on the face of the sheathing  
- 6" of release film from the bottom of the flashing to be left attached for shingling over membrane.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 1" on face; jambs are 1" onto the face.

### VAPRO-SS FLASHING™

Step 6: Install Head Piece of Vapro-SS Flashing with 1" on face and 3" turned down onto jambs. See Cut Patterns Detail for more information and cut/fold instructions.

**PRODUCT DESCRIPTION**

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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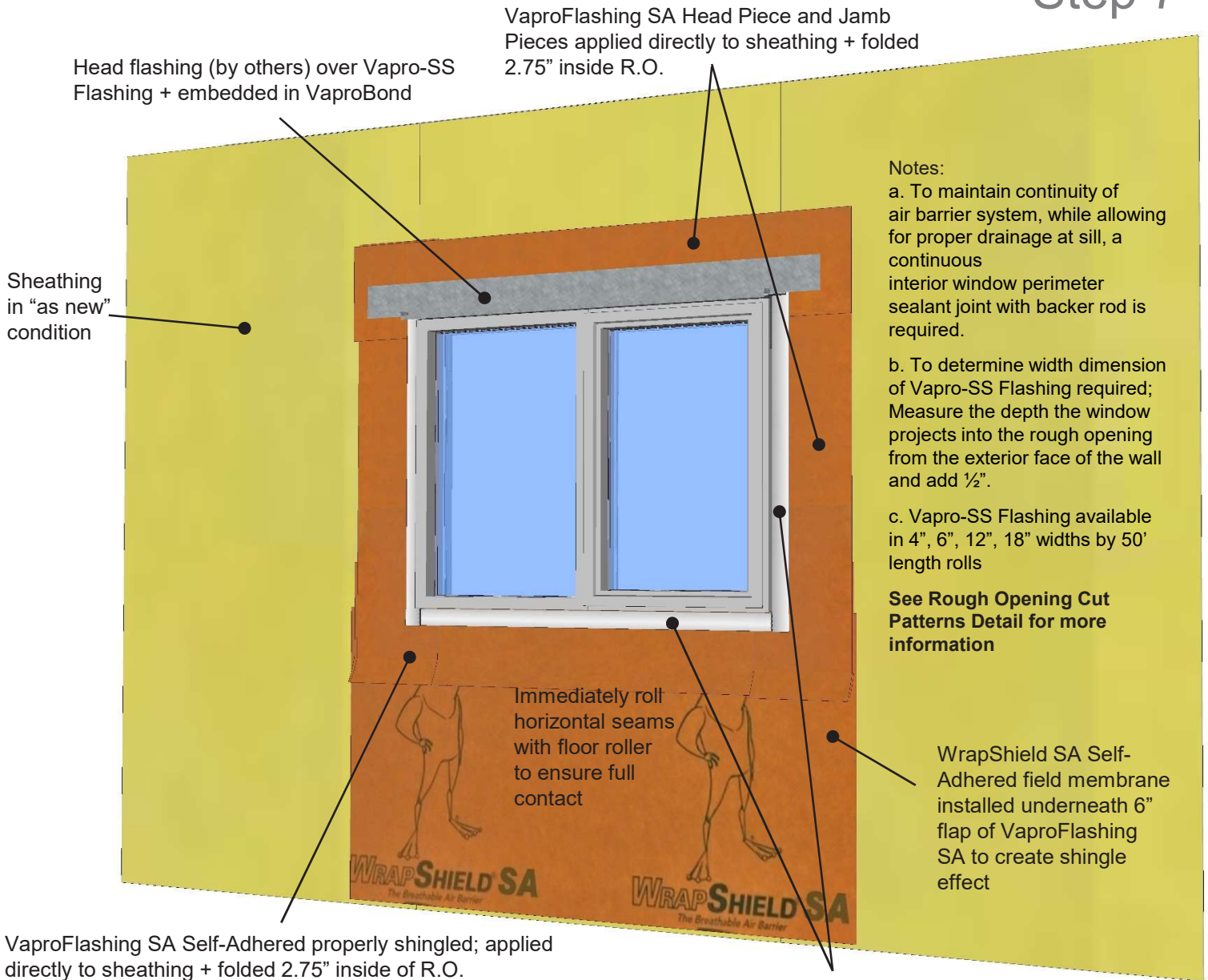
DATE: 03.21.16

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# Rough Opening Flashing Sequence

## Step 7



VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

**Note:** Total of 11.75" of flashing should be used:

- 9" of flashing should be left on the face of the sheathing
- Remove release film from flashing and adhere bottom 6" to field membrane.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 1" on face; jambs are 1" onto the face.

### VAPRO-SS FLASHING<sup>™</sup>

Step 7: Install field membrane underneath 6" flap of sill flashing to create shingle effect, remove release film, adhere to membrane

**PRODUCT DESCRIPTION**  
Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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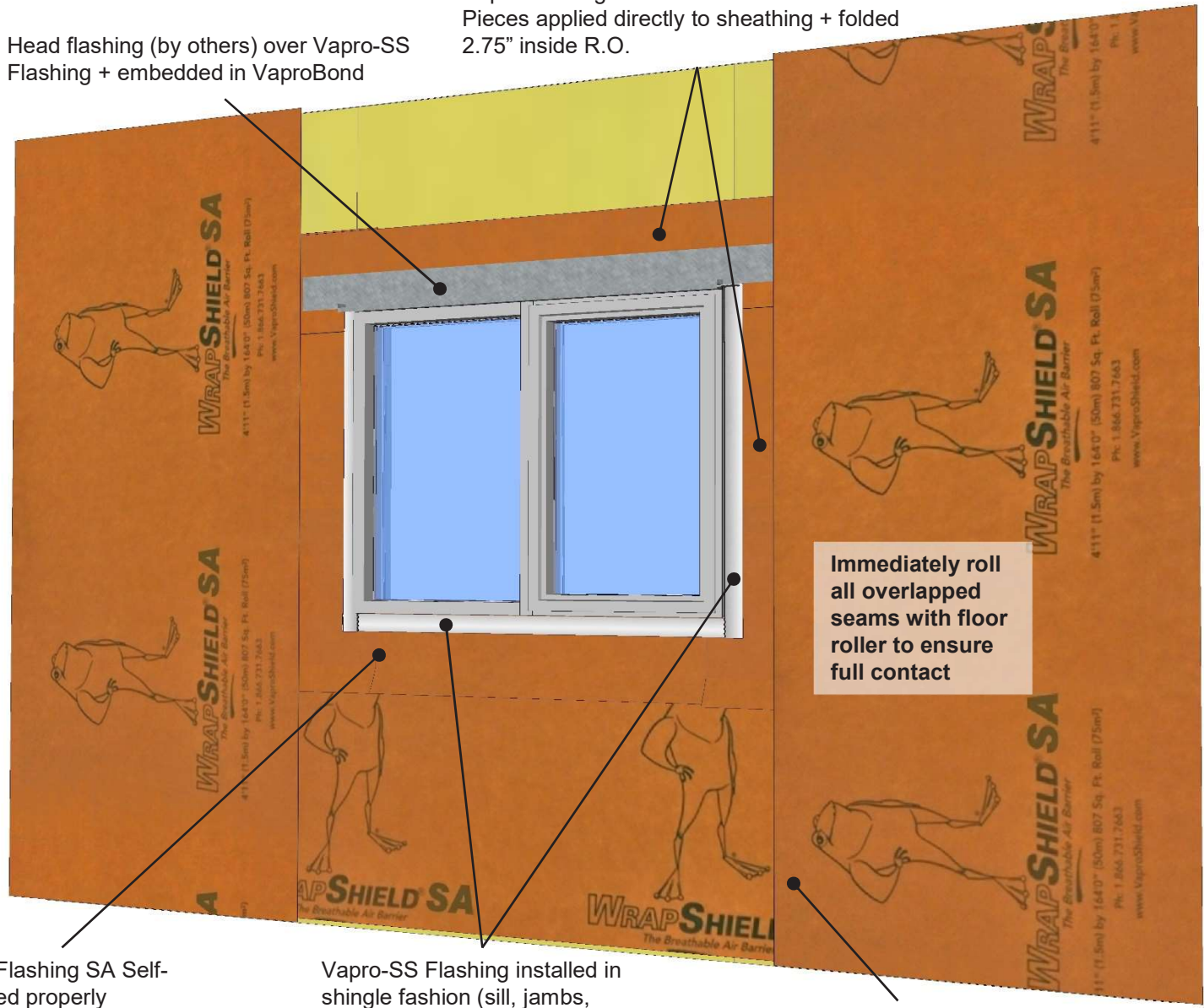
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# Rough Opening Flashing Sequence Step 8

Head flashing (by others) over Vapro-SS Flashing + embedded in VaproBond

VaproFlashing SA Head Piece and Jamb Pieces applied directly to sheathing + folded 2.75" inside R.O.



Immediately roll all overlapped seams with floor roller to ensure full contact

VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 1" on face; jambs are 1" onto the face.

WrapShield SA Self-Adhered field membrane installed vertically with minimum 3" overlap.

**VAPRO-SS FLASHING™**  
Step 8: Install field membrane vertically to sheathing, maintaining 3" minimum overlap with R.O. flashing.

**PRODUCT DESCRIPTION**

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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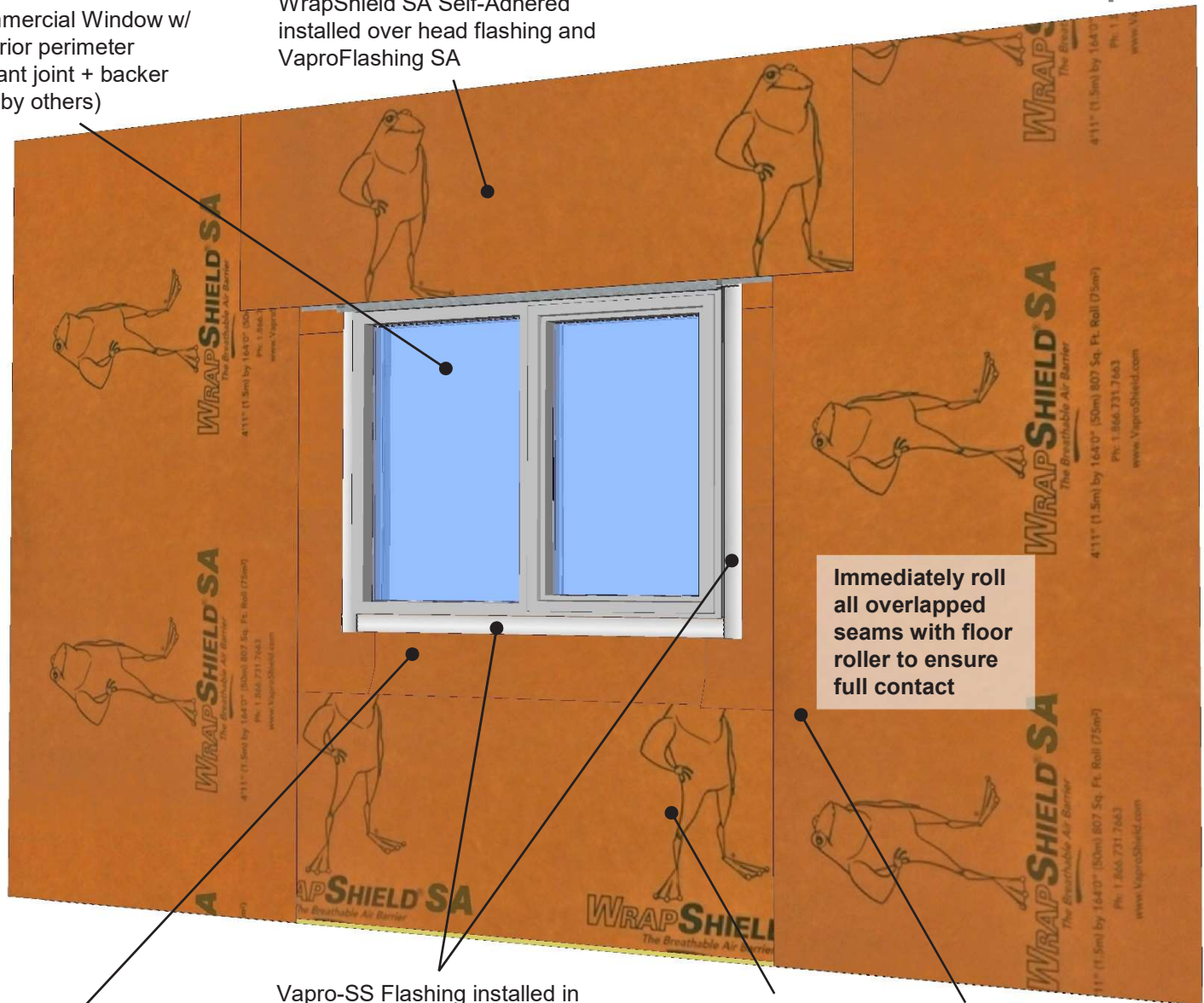
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# Rough Opening Flashing Sequence Step 9

Commercial Window w/  
Exterior perimeter  
sealant joint + backer  
rod (by others)

WrapShield SA Self-Adhered  
installed over head flashing and  
VaproFlashing SA



Immediately roll  
all overlapped  
seams with floor  
roller to ensure  
full contact

VaproFlashing SA Self-Adhered properly shingled; applied directly to sheathing + folded 2.75" inside of R.O.

Vapro-SS Flashing installed in shingle fashion (sill, jambs, head) with 3" up-turned legs at sill and head + 1" on face; jambs are 1" onto the face.

WrapShield SA installed underneath 6" flap of VaproFlashing SA to create shingle effect

WrapShield SA Self-Adhered field membrane installed vertically with minimum 3" overlap

## VAPRO-SS FLASHING™

Step 1: Install field membrane over metal head flashing, maintaining 3" minimum overlap to adjacent field membrane.

### PRODUCT DESCRIPTION

Vapro-SS Flashing has been designed with a flexible 2 mil sheet of type 304 stainless steel, 8 mils of butyl adhesive and a siliconized release liner. Vapro-SS Flashing is a self-adhering metal flashing that offers best in class puncture and tear resistance. It can be applied from 20°F (-6°C) to 170°F (77°C) and stays stable and air tight from -70°F (21°C) to 200°F (93°C)

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